FIGURE 1

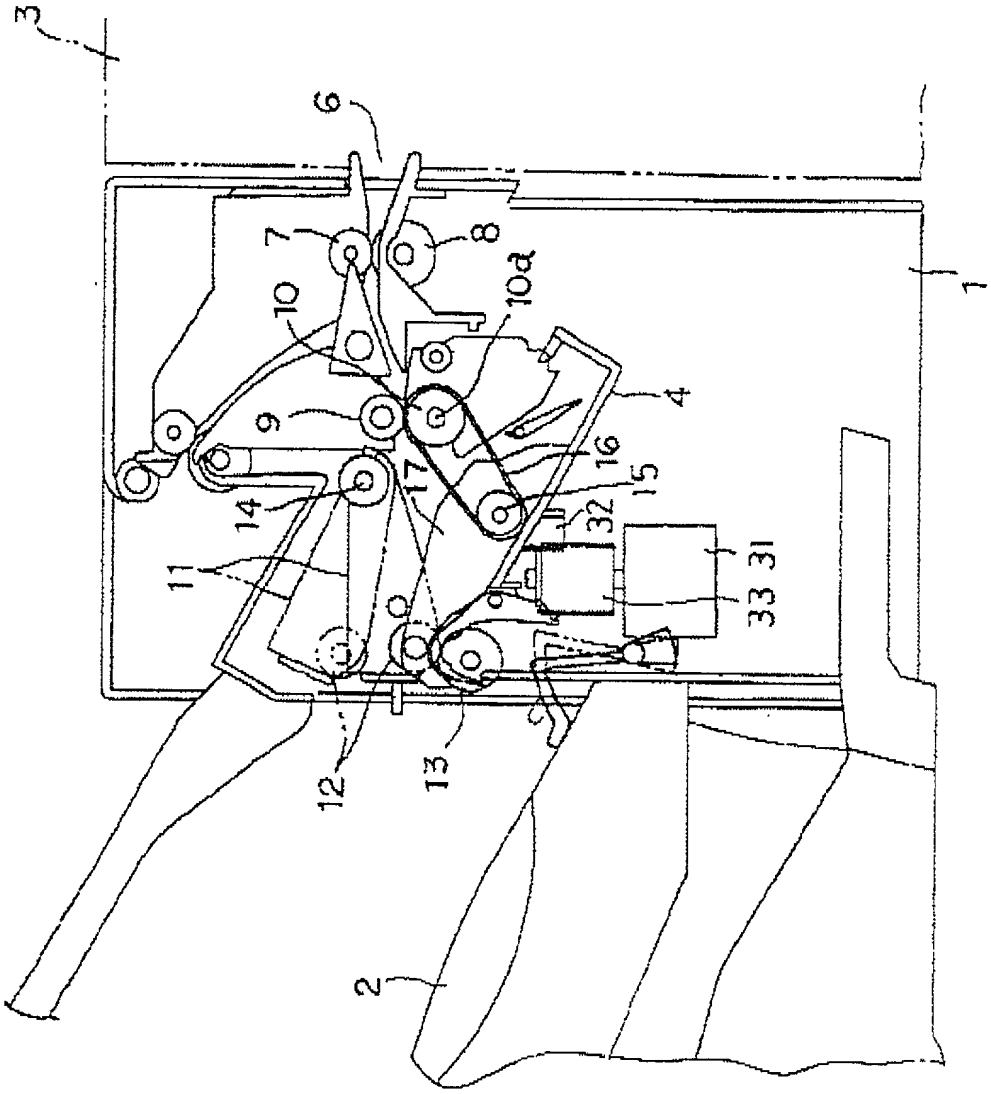


FIGURE 2

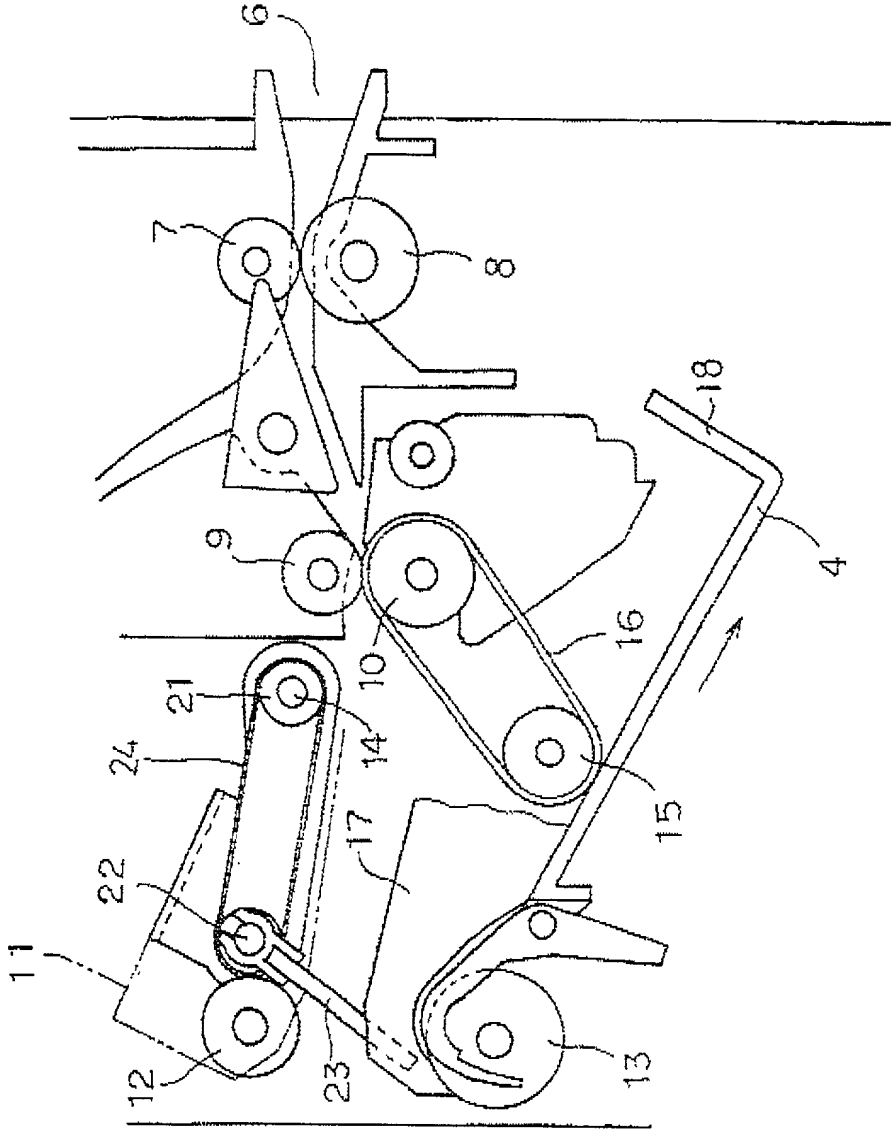


FIGURE 3

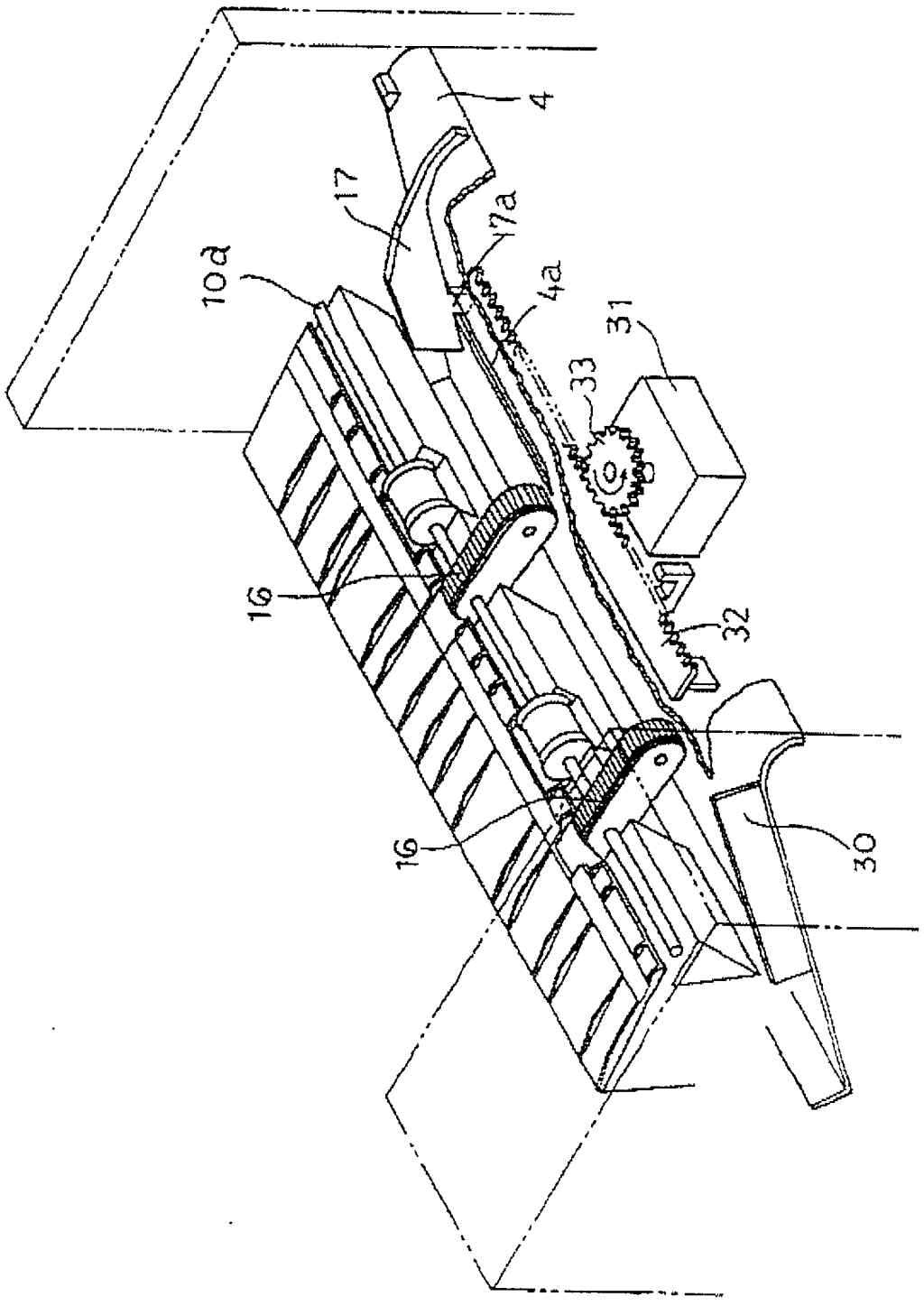


FIGURE 4

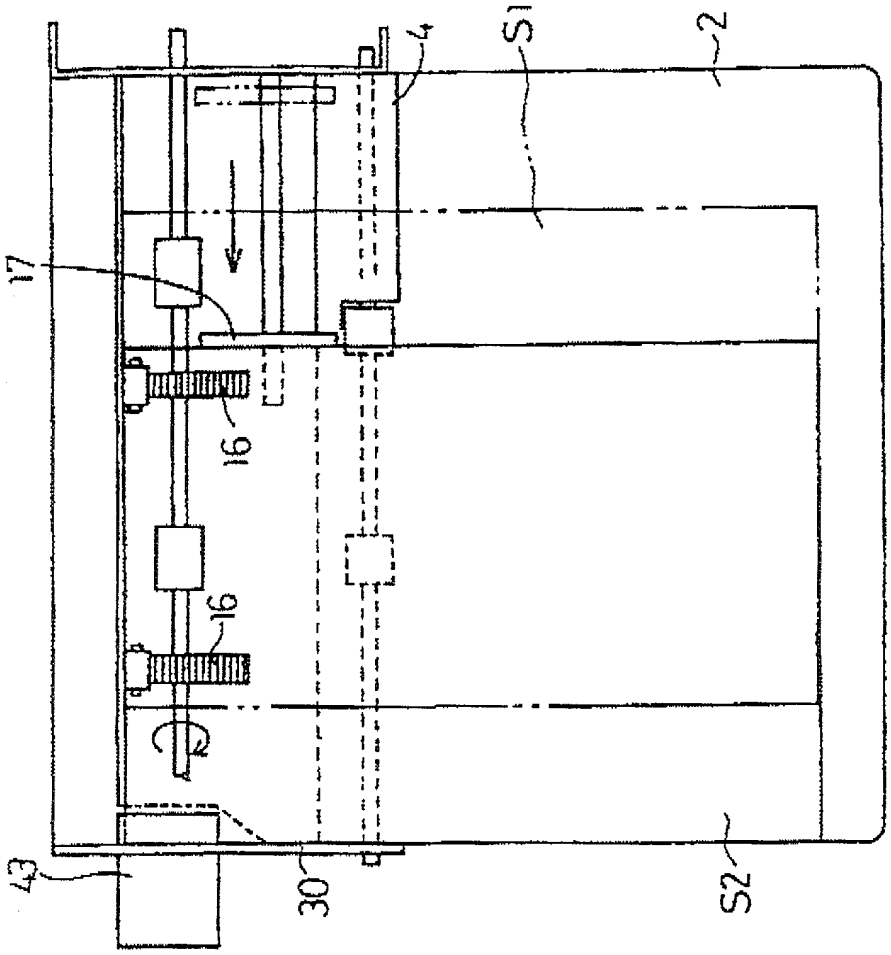


FIGURE 5

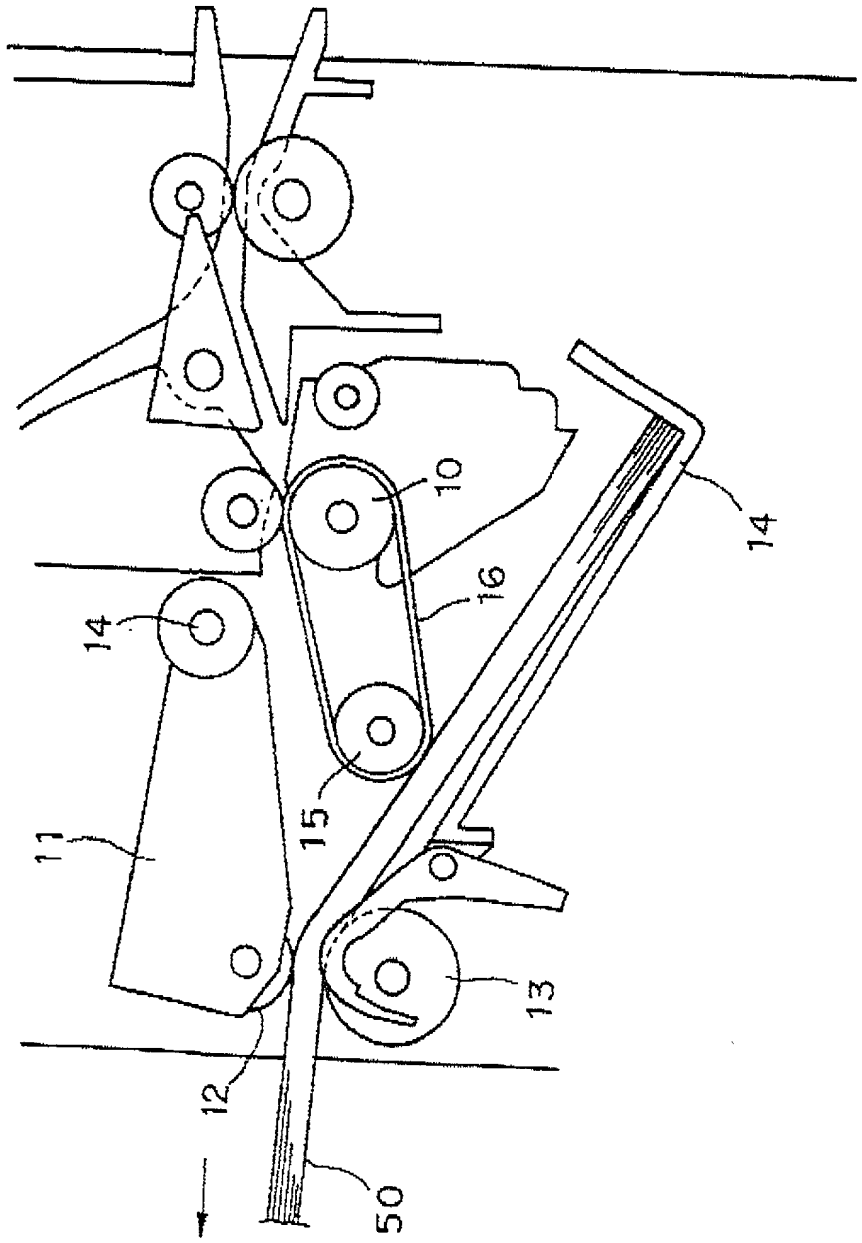


FIGURE 6

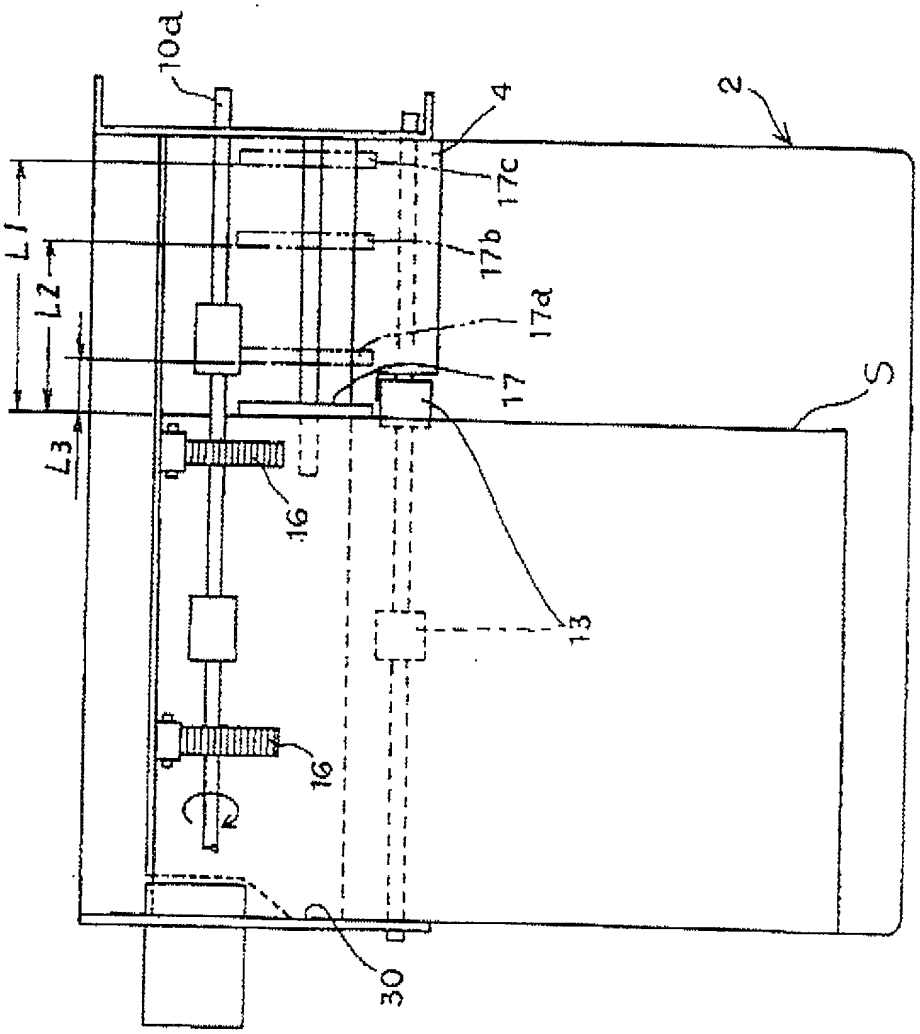


FIGURE 7

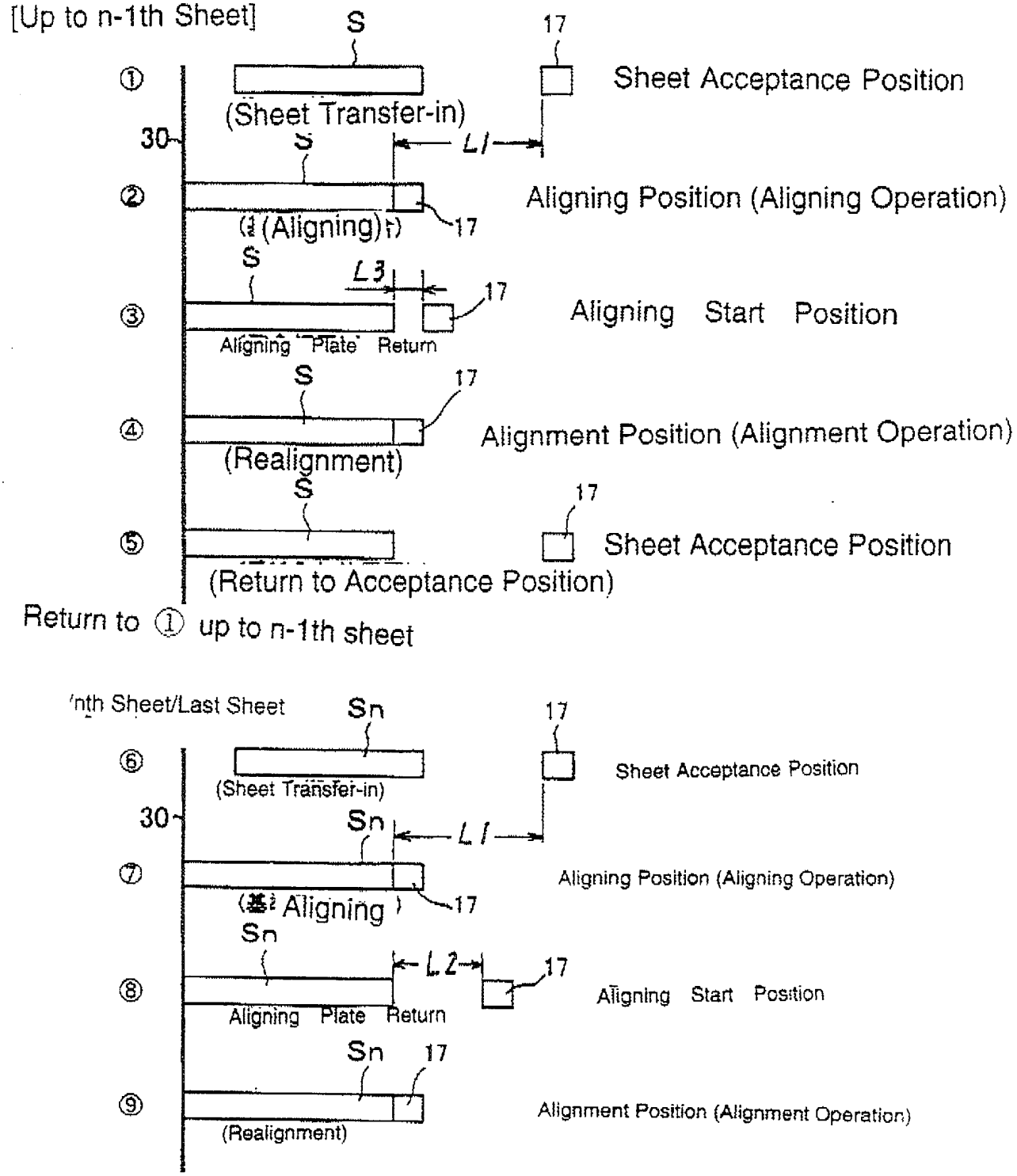
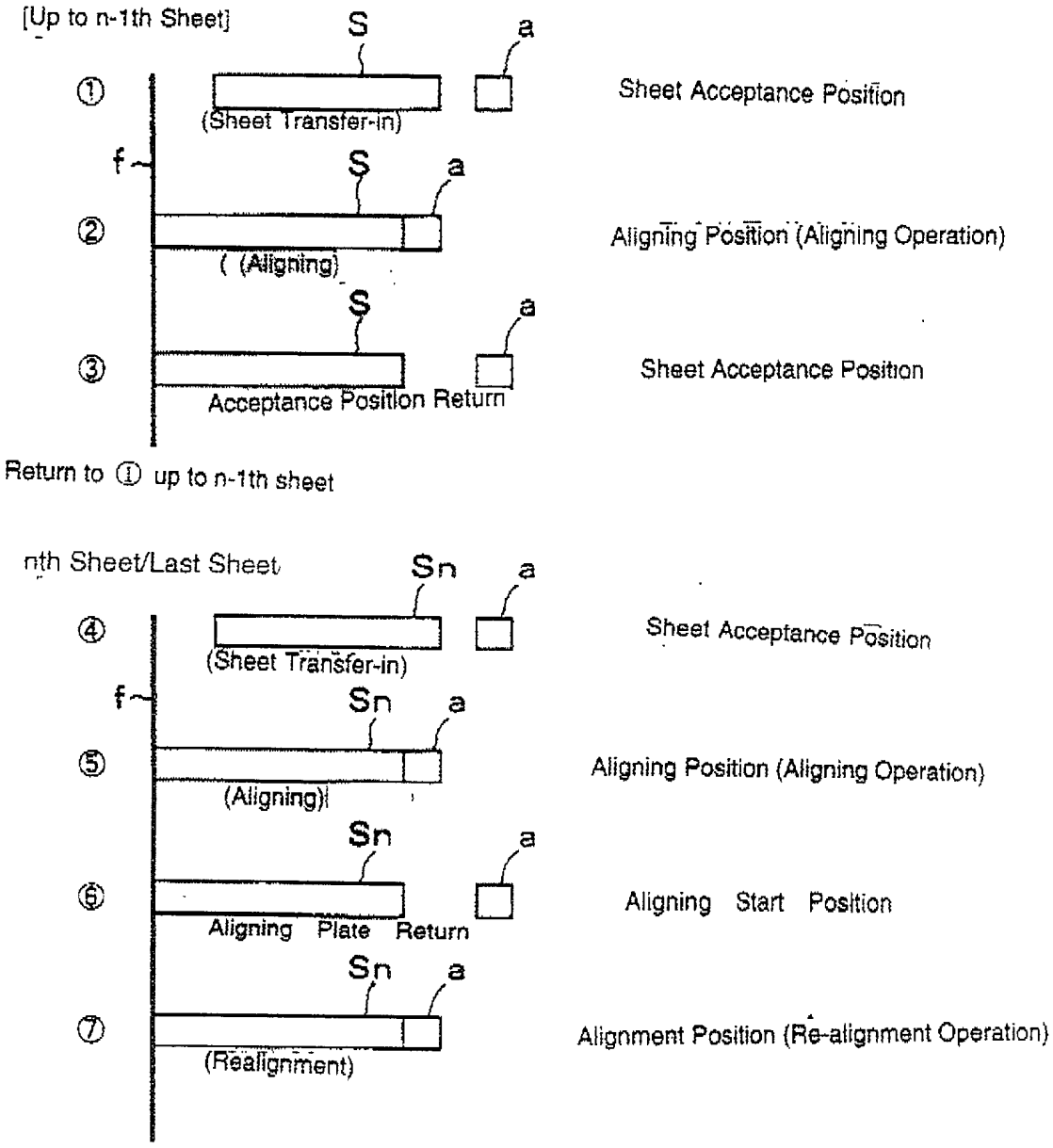

[Up to n-1th Sheet]
S
17
①
Sheet Acceptance Position
(Sheet Transfer-in)
30
L1
②
Aligning Position (Aligning Operation)
(Aligning)
17
L3
③
Aligning Start Position
Aligning Plate Return
④
Alignment Position (Alignment Operation)
(Realignment)
⑤
Sheet Acceptance Position
(Return to Acceptance Position)
Return to ① up to n-1th sheet
nth Sheet/Last Sheet
Sn
⑥
Sheet Acceptance Position
(Sheet Transfer-in)
⑦
Aligning Position (Aligning Operation)
(Aligning)
L2
⑧
Aligning Start Position
Aligning Plate Return
⑨
Alignment Position (Alignment Operation)
(Realignment)

FIGURE 8


[Up to n-1th Sheet]
S
a
①
(Sheet Transfer-in)
Sheet Acceptance Position
f
S
a
②
( (Aligning)
Aligning Position (Aligning Operation)
S
a
③
Acceptance Position Return
Sheet Acceptance Position
Return to ① up to n-1th sheet
nth Sheet/Last Sheet
Sn
a
④
(Sheet Transfer-in)
Sheet Acceptance Position
f
Sn
a
⑤
(Aligning)
Aligning Position (Aligning Operation)
Sn
a
⑥
Aligning Plate Return
Aligning Start Position
Sn
a
⑦
(Realignment)
Alignment Position (Re-alignment Operation)